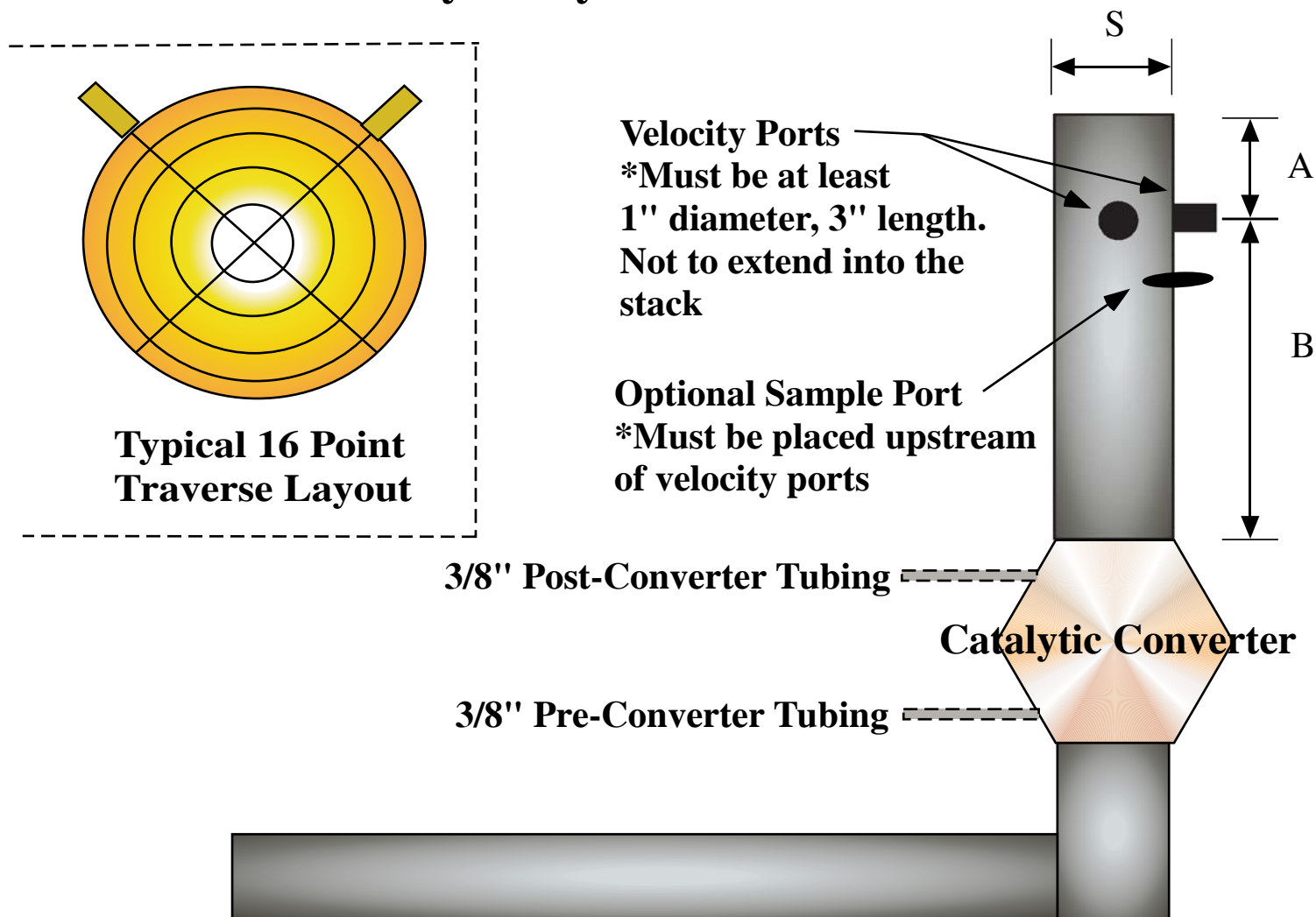


Method 1 Velocity and Sample Port Placement Guideline

Catalytically Controlled Units



MINIMUM DISTANCE PORT LOCATION FORMULAS FROM NEAREST FLOW DISTURBANCE

$$B = S \times 2$$

$$A = S \div 2$$

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